

Date: Monday, 2/5/2007 10:13:06 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 1" HEATER TUBE	
Job Number	: 30597		Part Number	: D2290	
Estimate Number	: 12696		Drawing Number	: D2290 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 2/5/2007	S.O. No. : N/A	Drawing Revision	: A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: 2/5/2007	Type : SMALL /MED FAB	Due Date	: 3/15/2007 Qty: 4 Um: Each	
Previous Run	:				
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev:A New Issue 07-02-02 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1000W049	6061T6 TUBE 1.00 x .049w
Comment: Qty.: 1.1372 f(s)/Unit Total : 4.5486 f(s) 6061T6 TUBE 1.00 x .049w Batch: <u>M103 614</u> FF 07-03-06		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut to length as per Dwg D2290 FF 07-03-06		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP AA 07/03/06 (4)		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>C 7/3/6 (4)</u>		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE (4) 07/03/07		

Job Completion



07/03/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/03/07
 QA: N/C Closed: _____ Date: _____

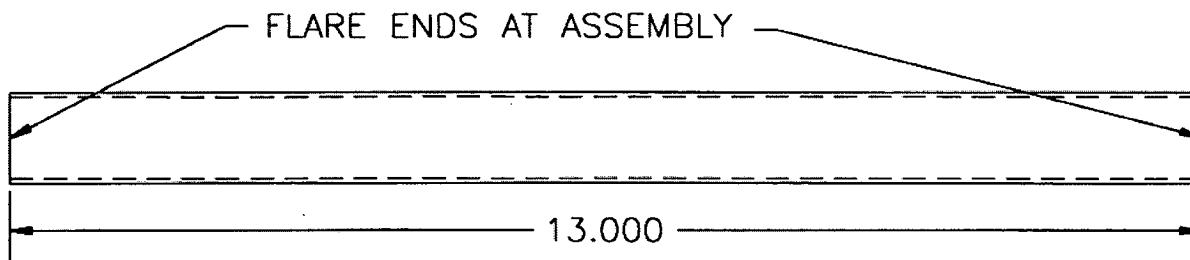
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



PREPARED	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA		
B. Williams	APPROVED	D2290	REV. A SHEET 1 OF 1
CHECKED			SCALE
DATE	Oct. 25, 1994	TITLE	1" HEATER TUBE



MATERIAL: 6061-T6 SEAMLESS TUBE
1" DIAM 0.049 WALL CUT 13" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30347